

Work Order ID 83046

\*83046\*

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April-12-12 1:02:25 PM

Item ID: D206-781-011

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Floor Protector (Pilot and Co-Pilot)

Start Date: 12/04/2012 Start Qty: 1.00

\*2\*

Cust Item ID:

Required Date: 26/04/2012 Req'd Qty: 2.00

\*2\*

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/04/12

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

100

\*100\*

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D206-781-011  
Chg001

0.00

0.00

110

Pick Kit

0.00

\*110\*

Packaging

Packaging

Memo

0.00

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Quality Control

Memo

0.00

Handwritten notes and signatures: (4) MLJ 12-5-8, (4) 12/5/8, (4) 12-05-09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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**\*83046\***

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Item ID: D206-781-011

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Floor Protector (Pilot and Co-Pilot)

Start Date: 12/04/2012 Start Qty: 2.00

**\*2\***

Cust Item ID:

Required Date: 26/04/2012 Req'd Qty: 2.00

**\*2\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

0.00

**\*130\***

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-781-011

Location: 40

PPP rev: 40

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

(42)

12/5/10 17x 5p

12/5/10

MF  
12-05-10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

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Work Order ID: 83046

Parent Item: D206-781-011

Parent Item Name: Floor Protector (Pilot and Co-Pilot)

\*83046\*

\*D206-781-011\*

Start Date: 12/04/2012

Required Date: 26/04/2012

Start Qty: 2.00

Required Qty: 2.00

## Comments:

IPP RevA: New issue DD verified by:EC

IPP Rev:B

10.07.01 update qty of D3800 per NCR 10-082 DD ver:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3874-1

\*D3874-1\*

Floor Protector

Manufactured

No

110

Each

2.0000

\*\*

B83881

### Location

### Loc Qty

### Loc Code

ST191

2

81629

2

Manufactured

No

110

Each

2.0000

\*\*

B83882

### Location

### Loc Qty

### Loc Code

FG

2

81628

2

Manufactured

No

110

fz

213.3140

\*\*

B84060

D3800-1-100

\*D3800-1-100\*

Hook and Loop Strip (1" Soft)

### Location

### Loc Qty

### Loc Code

ST063

213.314

68910

9.801

72233

9.841

75104

26.271

80073

167.401

12

2.44

cut qty 4 at 30.00" long

measured 5/15/08

SP 12/5/8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 83046

Parent Item: D206-781-011

Parent Item Name: Floor Protector (Pilot and Co-Pilot)

\*83046\*

\*D206-781-011\*

Start Date: 12/04/2012

Required Date: 26/04/2012

Start Qty: 2.00

Required Qty: 2.00

*W* *X4* *D3800-3-100*  
\*D3800-3-100\*  
Hook and Loop Strip (1" Hard)

Manufactured No

110 f

219.3140

*10*

*20*

*13X*

*336*

\*\*

*B84061*

*SP*

## Location

## Loc Qty

## Loc Code

ST063

219.314

68915

18.301

72771

2.341

73007

5.001

75105

13.67

80077

180.001

*3X*

*28*

cut qty 4 at 30.00" long

*W* *X2* *AN4-13A*

\*AN4-13A\*

Bolt

Purchased

No

110

Each

1,343.000

\*\*

*2*

*8*

*SP*

## Location

## Loc Qty

## Loc Code

ST357

1343

119449

39

120187

64

120422

340

120770

400

121162

500

*2*

*8*

\*\*

*11/2/255*

*12/5/255*

*W* *X4* *AN960.1D416*

\*AN960.1D416\*

Washer

NAS1149D0463J Purchased

No

110

Each

10.0000

## Location

## Loc Qty

## Loc Code

ST351

10

116289

10

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Work Order ID: 83046

\*83046\*

Parent Item: D206-781-011

\*D206-781-011\*

Parent Item Name: Floor Protector (Pilot and Co-Pilot)

Start Date: 12/04/2012

Required Date: 26/04/2012

Start Qty: 2.00

Required Qty: 2.00

NAS43DD4-20

Purchased

No

110

Each

32.0000

2

\*\*

\*NAS43DD4-20\*

SPACER

Location

Loc Qty

Loc Code

ST279

32

112542

32

NAS43DD4-64

Purchased

No

110

Each

48.0000

4

\*\*

\*NAS43DD4-64\*

SPACER

Location

Loc Qty

Loc Code

ST279

48

112314

48

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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## 5.0 PARTS LIST

## 5.1 BELL 206 A/B

Qty -051	Qty -011	Qty -021	Part Number	Description
X			D206-781-051	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-021	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3875-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER

## 5.2 BELL 206 L/L1/L3/L4

Qty -053	Qty -011	Qty -023	Part Number	Description
X			D206-781-053	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-023	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3898-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER